

## DIAREX blade S5 for sand stone

Diameter ø	Rpm (1/min)
500 mm	950 - 1150
600 mm	800 - 950
700 mm	650 - 800
800 mm	600 - 750
900 mm	530 - 650
1000 mm	480 - 580
1100 mm	450 - 530
1200 mm	400 - 480

Feed speed incremental cuts	2,0 - 3,5 m/min
Lowering forwards	30 - 60 mm
Lowering backwards	20 - 50 mm



König Tool Tipp

- Regularly check the water supply and water quantity.
- The water should hit the core and segments at an angle of approx. 45°.