

DIAREX diamond blade K3+Mk2 for ceramic and stoneware

diameter Ø	rpm (1/min)
350 mm	2.500 - 2.600
400 mm	2.200 - 2.300
450 mm	1.950 - 2.050

thickness	feed speed straight cuts (m/min)	feed speed mitrecuts (m/min)
12 mm	2,0 - 3,0	0,8 - 1,2
20 mm	1,5 - 2,5	0,7 - 1,0
30 mm	1,0 - 1,6	0,5 - 0,8



König Tool Tipp

- Basic requirement is an optimum water supply and high water pressure
- Regularly check water supply and water quantity
- We recommend installing a water fork with an additional spot water nozzle
- The water should hit core and segments at an angle of approx. 45°
- Feed rate for plunge cuts in Z-axis: 0.02 - 0.05 m/min